

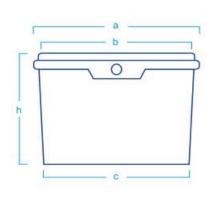
## FULL PACKAGING S.R.L.

TYPE: MODEL: LIDS: AROUND BUCKET 11-0100BIS/6 P-01/Bis/3; P-01Bis/6;

www.full-packaging.it

#### **DIMENSIONS AND WEIGHT**

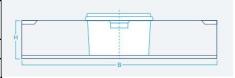
DESCRIPTION	DATA
UPPER DIAMETER (INSIDE)	122,4mm (b)
UPPER DIAMETER (WITH FLANGE)	132mm (a)
UPPER DIAMETER (WITH HANDLE)	135 mm
BOTTOM DIAMETER (EXTERNAL)	105,4 mm (c)
HEIGHTB(WITH STANDARD LID)	131,0 mm (h)
HEIGHT (WITL LID FORVFOILING)	134,5 mm
NOMINAL CAPACITY	1000 ml
TOTAL CAPACITY	1285 ml
TOTAL USABLEN CAPACITY	1200 ml
CONTAINER WEIGHT WITH HANDLE	37 g
HANDLE WEIGHT	-
WEIGHT TOLLERANCE	+/- 5%
DIMENSION TOLLERANCE	+/- 1mm





#### **DECORATION**

DESCRIPTION	OFFSET	IML
WIDGHT (B):		356,9 mmm
HEIGHT (H):		112,9 mm



#### LIDS

DESCRIPTION	DATA	
NAME	P-01BIS/5	
OPTIIONAL	NO	
WEIGHT	9g	
IML	YES	
OFFSET	no	



DESCRIPTION	DATA
NAME	P-01BIS/6
OPTIIONAL	NO
WEIGHT	9g
IML	YES
OFFSET	no



DESCRIPTION	DATA
NAME	P-01BIS/5/F
FOILING	si
WEIGHT	10g
IML	yes
OFFSET	no



#### RAW MATERIAL/TRANSPORT AND WAREHOUSING

- Bucket and lids are made of polypropylene (PP)
- Warehousing: In the case of stacking pallets with filled contailners put weight

uniformaly, using for example proper separators

• Filling: and closing conditions: max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

• load on the lower container:

Static (T<23c°). <9kg

Trasparent container < 7kg

- **Trasportation of filled containers**: containers may be stacked to the 66 % of maximal static load.
- Palletizing of containers: product with density 1,6g/cm3 according to the customer pratice giving consideration to the mentioned earler values.
- All materials and dyes used: to the produce container or lid designed for the food sector are pproved for food contact
- This guarantee is valod 12 months from date of delivery. During this time, the, the package shoulbe used. All packages from singles pallet shoul be used immediately after un paking.
- Manufacturer is not responsible for conatiner deformatrion because stacking of singles pallets or nputting on them an extra load.

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# PALLETIZATION AT DELIVERY 4200 unit/pallets packaging: hood or bag

