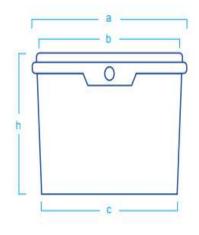
FULL PACKAGING S.R.L.

TYPE: MODEL: LIDS: AROUND BUCKET 11-0300 LB2 P-03LB/1;P-03LB/2 P-03FB/1

www.full-packaging.it

PHOTO OF PRODUCT

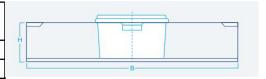
DIMENSIONS AND WEIGHT		
DESCRIPTION	DATA	
UPPER DIAMETER (INSIDE)	185,9 mm (b)	
UPPER DIAMETER (WITH FLANGE)	200,0 mm (a)	
UPPER DIAMETER (WITH HANDLE)	195,5 mm	
BOTTOM DIAMETER (EXTERNAL)	168,0 mm (c)	
HEIGHTB(WITH STANDARD LID)	154,8 mm (h)	
HEIGHT (WITL LID FORVFOILING)	160,3 mm	
NOMINAL CAPACITY	3.000 ml	
TOTAL CAPACITY	3.700 ml	
TOTAL USABLEN CAPACITY	3.350 ml	
CONTAINER WEIGHT	98 g	
HANDLE WEIGHT (strap)	2,9 g	
HANDLE WEIGHT (short strap)	2,8 g	
HANDLE WEIGHT (PP)	6	
HANDLE WEIGHT (metal)	18,1 g	
WEIGHT TOLLERANCE	+/- 5%	
DIMENSION TOLLERANCE	+/- 1mm	





DECORATION

DESCRIPTION	OFFSET	IML
WIDGHT (B):	565 mm	558,6 mm
HEIGHT (H):	110 mm	138,8 mm



DESCRIPTION DATA NAME P-035FB/1 OPTIIONAL YES WEIGHT 27,5 g IML NO OFFSET NO



DESCRIPTION	DATA
NAME	P-03LB/1
OPTIIONAL	NO
WEIGHT	26 g
IML	YES
OFFSET	NO



DESCRIPTION	DATA
NAME	P-03LB/2
OPTIIONAL	NO
WEIGHT	26g
IML	
OFFSET	



RAW MATERIAL/TRANSPORT AND WAREHOUSING

- Bucket and lids are made of polypropylene (PP)
- Warehousing: In the caseof stacking pallets with filled contailners put weight

uniformaly, using for example proper separators

• Filling: and closing conditions: max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to $25-30^\circ$ containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

• load on the lower container:

Static (T<23c°). <25 kg

Trasparent container < 20 kg

PALLETIZATION FILLIED CONTAINERS TOP VIEW 1200 unit/pallets packaging: hood or bag VIEW tale

- Trasportation of filled containers: containers may be stacked to the 66 % of maximal static load.
- Palletizing of containers: product with density 1,6g/cm3 according to the customer pratice giving consideration to the mentioned earler values.
- All materials and dyes used: to the produce container or lid designed for the food sector are pproved for food contact
- This guarantee is valod 12 months from date of delivery. During this time, the, the package shoulbe used. All packages from singles pallet shoul be used immediately after un paking.
- Manufacturer is not responsible for conatiner deformatrion because stacking of singles pallets or nputting on them an extra load.

