FULL PACKAGING S.R.L.

TYPE:	AROUND BUCKET
MODEL:	11-0500BIS/3
LID:	P -05/Bis/3

www.full-packaging.it

DIMENSIONS AND WEIGHT

DESCRIPTION	DATA
UPPER DIAMETER (INSIDE)	213,4 mm (b)
UPPER DIAMETER (WITH FLANGE)	226,2 mm (a)
UPPER DIAMETER (WITH HANDLE)	226,9 mm
BOTTOM DIAMETER (EXTERNAL)	191,9 mm (c)
HEIGHTB(WITH STANDARD LID)	193 mm (h)
HEIGHT (WITL LID FORVFOILING)	----
NOMINAL CAPACITY	5.000 ml
TOTAL CAPACITY	5.980 ml
TOTAL USABLEN CAPACITY	5.700 ml
CONTAINER WEIGHT WITH HANDLE	160 g
HANDLE WEIGHT	-
WEIGHT TOLLERANCE	+/- 5%
DIMENSION TOLLERANCE	+/- 1mm
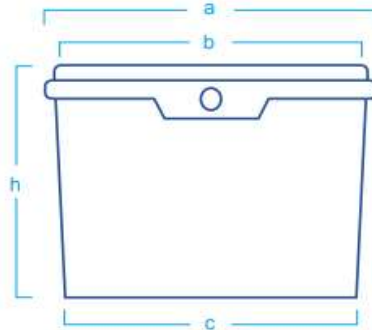
PHOTO OF PRODUCT

DECORATION

DESCRIPTION	OFFSET	IML
WIDGHT (B) :	____	568 mm
HEIGHT (H):	____	130 mm
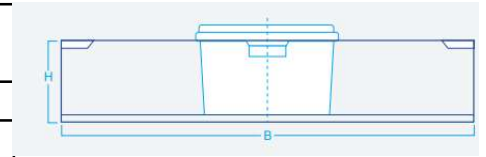
LID

DESCRIPTION	DATA
NAME	P-05BIS/3
OPTIIONAL	NO
WEIGHT	37g
IML	YES
OFFSET	no

RAW MATERIAL/TRANSPORT AND WAREHOUSING

● **Bucket and lids are made of polypropylene (PP)**

● **Warehousing:** In the caseof stacking pallets with filled contaiiners put weight

uniformaly, using for example proper separators

● **Filling: and closing conditions:** max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

● **load on the lower container:**

Static (T<23c°). <50kg   Trasparent container < 40kg

● **Trasportation of filled containers** : containers may be stacked

to the 66 % of maximal static load.

● **Palletizing of containers:** product with density 1,6g/cm3

according to the customer pratice giving consideration to the mentioned earler values.

● **All materials and dyes used: t**o the produce container or lid designed for the food sector are pproved for food contact
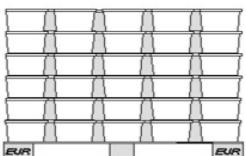
● **This guarantee** is valod 12 months from date of delivery. During this time, the, the package shoulbe used. All packages from singles pallet shoul be used immediately after un paking.

● **Manufacturer** is not responsible for conatiner deformatrion because stacking of singles pallets or nputting on them an extra load.

PALLETIZATION FILLIED CONTAINERS
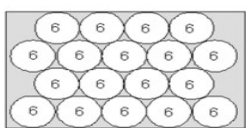
TOP VIEW

SIDE VIEW tale

PALLETIZATION AT DELIVERY

900   unit/pallets

packaging: hood or bag

BASE COLOURS

Pantone 2350 C	Pantone 349 C
Pantone 2748 C	Pantone 113 C