

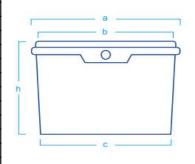
www.full-packaging.it

MODEL:

AROUND BUCKET 11-0500 UL3 P-05LB/1; P-05LB/3; P-05LB/4; P-05FB/1

## **PHOTO OF PRODUCT**

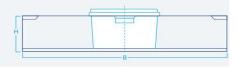
DIMENSIONS AND WEIGHT		
DESCRIPTION	DATA	
UPPER DIAMETER (INSIDE)	211,9 mm (B)	
UPPER DIAMETER (WITH FLANGE)	225,0 mm (a)	
UPPER DIAMETER (WITH HANDLE)	227,3 mm	
BOTTOM DIAMETER (EXTERNAL)	194,0 mm ( c)	
HEIGHTB(WITH STANDARD LID)	187,0 mm ( h)	
HEIGHT (WITL LID FOR FOILING)	194,0 mm ( c)	
NOMINAL CAPACITY	5.000 ml	
TOTAL CAPACITY	5.900 ml	
TOTAL USABLEN CAPACITY	5.500 ml	
CONTAINER WEIGHT WITH HANDLE	130 g	
HANDLE WEIGHT (STRAPP)	5,4 g	
HANDLE WEIGHT (SHORT STRAPP)	4,6 g	
HANDLE WEIGHT ( PP)	7,5 g	
HANDLE WEIGHT ( METAL)	20,3 g	
WEIGHT TOLLERANCE	+/- 5%	
DIMENSION TOLLERANCE	+/- 1mm	



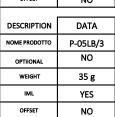


## **DECORATION**

DESCRIPTION	OFFSET	IML
WIDGHT (B):	650 mm	643,0 mm
HEIGHT (H):	135 mm	169,5 mm



## DESCRIPTION DATA NOME PRODOTTO P-05FB/1 OPTIIONAL YES WEIGHT 40 g IML YES OFFSET NO DESCRIPTION DATA





DESCRIPTION	DATI
NOME PRODOTTO	P-05LB/1
OPTIIONAL	NO
WEIGHT	35 g
IML	YES
OFFSET	NO

DESCRIPTION	DATA
NOME PRODOTTO	P-O5LB/4
OPTIIONAL	NO
WEIGHT	32 g
IML	YES
OFFSET	NO



## RAW MATERIAL/TRANSPORT AND WAREHOUSING

- Bucket and lids are made of polypropylene (PP)
- Warehousing: In the case of stacking pallets with filled contailiners put weight uniformaly, using for example proper separators
- Filling: and closing conditions: max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

• load on the lower container:

Static (T<23c°). <30 kg

Trasparent container <24 kg

- Trasportation of filled containers : containers may be stacked to the 66 % of maximal static load.
- Palletizing of containers: product with density 1,6g/cm3 according to the customer pratice giving consideration to the mentioned earler values.
- All materials and dyes used: to the produce container or lid designed for the food sector are pproved for food contact
- This guarantee is valod 12 months from date of delivery.

  During this time, the, the package shoulbe used. All packages from singles pallet shoul be used immediately after un paking.
- Manufacturer is not responsible for conatiner deformatrion because stacking of singles pallets or nputting on them an extra load.

