

DIMENSIONS AND WEIGHT

| DESCRIPTION | DATA |
|-------------------------------|--------------|
| UPPER DIAMETER (INSIDE) | 278,9 mm (b) |
| UPPER DIAMETER (WITH FLANGE) | 291,4 mm (a) |
| UPPER DIAMETER (WITH HANDLE) | 294,6 mm |
| BOTTOM DIAMETER (EXTERNAL) | 254,2 mm (c) |
| HEIGHT (WITH STANDARD LID) | 220,5 mm (h) |
| HEIGHT (WITH LID FOR FOILING) | _____ |
| NOMINAL CAPACITY | 10.000 ml |
| TOTAL CAPACITY | 11.800 ml |
| TOTAL USABLE CAPACITY | 11.100 ml |
| CONTAINER WEIGHT | 315 g |
| HANDLE WEIGHT (STRAP) | 10 g |
| HANDLE WEIGHT (SHORT STRAP) | 10 g |
| HANDLE WEIGHT (PP) | 18 g |
| HANDLE WEIGHT (METALL) | 42 g |
| WEIGHT TOLLERANCE | +/- 5% |
| DIMENSION TOLLERANCE | +/- 1mm |

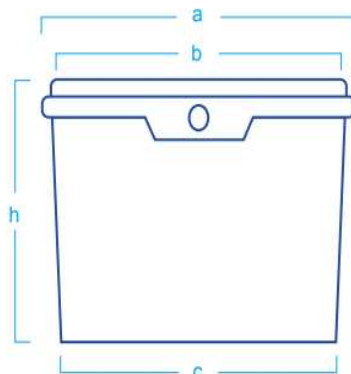
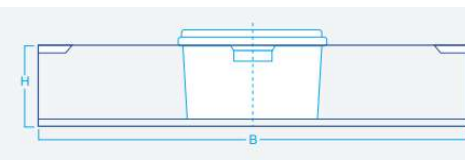


PHOTO OF PRODUCT



DECORATION

| DESCRIPTION | OFFSET | IML |
|-------------|----------|----------|
| WIDHT (B) : | 850,0 mm | 840,0 mm |
| HEIGHT (H): | 165,0 mm | 193,5 mm |



LID

| DESCRIPTION | DATA |
|-------------|-----------|
| NAME | P-10Bis/5 |
| OPTIONAL | NO |
| WEIGHT | 91 g |
| IML | NO |
| OFFSET | NO |



RAW MATERIAL/TRANSPORT AND WAREHOUSING

• Bucket and lids are made of polypropylene (PP)

• **Warehousing:** In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators

• **Filling: and closing conditions:** max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

• load on the lower container:

Static (T<23c°). <60kg

Trasparent container < 48kg

• **Transportation of filled containers:** containers may be stacked to the 66 % of maximal static load.

• **Palletizing of containers:** product with density 1,6g/cm3 according to the customer practice giving consideration to the mentioned earlier values.

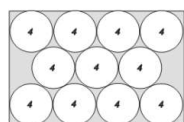
• **All materials and dyes used:** to the produce container or lid designed for the food sector are proved for food contact

• **This guarantee** is valod 12 months from date of delivery.

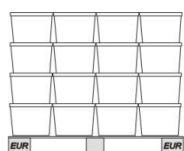
During this time, the, the package should be used. All packages from singles pallet should be used immediately after un paking.

• **Manufacturer** is not responsible for conatiner deformation because stacking of singles pallets or nputting on them an extra load.

PALLETIZATION FILLIED CONTAINERS



TOP
VIEW



SIDE
VIEW
tale

PALLETIZATION AT DELIVERY

440 unit/pallets
packaging: hood or bag

517 unit/pallets
packaging: hood or bag

550 unit/pallets
packaging: hood or bag

BASE COLOURS

