

FULL PACKAGING S.R.L.

www.full-packaging.it

TYPE: AROUND BUCKET
 MODEL: 11-1000 LB2
 LIDS: P-10LB/1
 P-10BLB/2
 P-10FB

DIMENSIONS AND WEIGHT

DESCRIPTION	DATA
UPPER DIAMETER (INSIDE)	278,0 mm (b)
UPPER DIAMETER (WITH FLANGE)	293,0 mm (a)
UPPER DIAMETER (WITH HANDLE)	299,0 mm
BOTTOM DIAMETER (EXTERNAL)	255,0 mm (c)
HEIGHT (WITH STANDARD LID)	220,5 mm (h)
HEIGHT (WITH LID FORVFOILING)	229,2 mm
NOMINAL CAPACITY	10.000 ml
TOTAL CAPACITY	12.000 ml
TOTAL USABLE CAPACITY	11.000 ml
CONTAINER WEIGHT	248 g
HANDLE WEIGHT (STRAP)	10 g
HANDLE WEIGHT (PP)	18 g
HANDLE WEIGHT (METALL)	42 g
WEIGHT TOLLERANCE	+/- 5%
DIMENSION TOLLERANCE	+/- 1mm

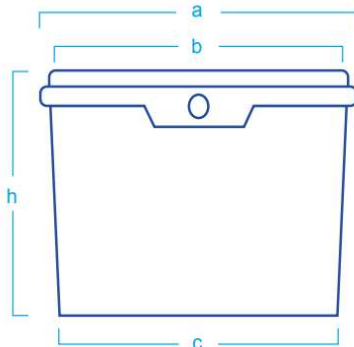
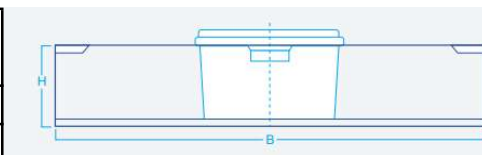


PHOTO OF PRODUCT



DECORATION

DESCRIPTION	OFFSET	IML
WIDGHT (B) :	850,0 mm	840,0 mm
HEIGHT (H):	165,0 mm	193,5 mm



LIDS

DESCRIPTION	DATA
NAME	P-10FB
OPTIONAL	YES
WEIGHT	78,6 g
IML	NO
OFFSET	NO



DESCRIPTION	DATA
NAME	P-10LB/1
OPTIONAL	NO
WEIGHT	66 g
IML	YES
OFFSET	NO



DESCRIPTION	DATA
NAME	P-10LB/2
OPTIONAL	NO
WEIGHT	64 g
IML	NO
OFFSET	NO



RAW MATERIAL/TRANSPORT AND WAREHOUSING

● **Bucket and lids are made of polypropylene (PP)**

● **Warehousing:** In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators

● **Filling: and closing conditions:** max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.

● **load on the lower container:**

Static (T<23c°). <40kg

Trasparent container < 32kg

● **Trasportation of filled containers:** containers may be stacked to the 66 % of maximal static load.

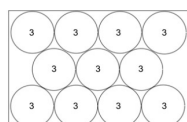
● **Palletizing of containers:** product with density 1,6g/cm3 according to the customer practice giving consideration to the mentioned earlier values.

● **All materials and dyes used:** to the produce container or lid designed for the food sector are proved for food contact

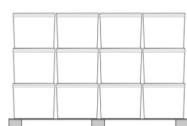
● **This guarantee** is valod 12 months from date of delivery. During this time, the, the package should be used. All packages from singles pallet should be used immediately after un paking.

● **Manufacturer** is not responsible for conatiner deformation because stacking of singles pallets or nputting on them an extra load.

PALLETIZATION FILLIED CONTAINERS



TOP VIEW



SIDE VIEW
tale

PALLETIZATION AT DELIVERY

275 unit/pallets
 packaging: hood or bag
 440 unit/pallets
 packaging: hood or bag
 517 unit/pallets
 packaging: hood or bag
 550 unit/pallets
 packaging: hood or bag

BASE COLOURS

