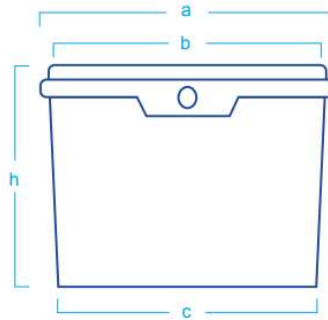


DIMENSIONS AND WEIGHT

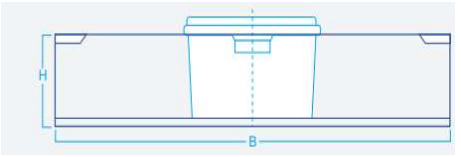
DESCRIPTION	DATA
UPPER DIAMETER (INSIDE)	310,2 mm (b)
UPPER DIAMETER (WITH FLANGE)	326,0 mm(a)
UPPER DIAMETER (WITH HANDLE)	345,6 mm
BOTTOM DIAMETER (EXTERNAL)	282,0 mm (c)
HEIGHT(WITH STANDARD LID)	319,3 mm (h)
HEIGHT (WITL LID FORVFOILING)	_____
NOMINAL CAPACITY	20.000 ml
TOTAL CAPACITY	21100 ml
TOTAL USABLEN CAPACITY	20.100 ml
CONTAINER WEIGHT	570 g
HANDLE WEIGHT (STRAPP)	25,5 g
HANDLE WEIGHT (METAL)	66,3 g
WEIGHT TOLLERANCE	+/- 5%
DIMENSION TOLLERANCE	+/- 1mm

PHOTO OF PRODUCT



DECORATION

DESCRIPTION	OFFSET	IML
WIDGHT (B) :	935,0 mm	_____
HEIGHT (H):	240 mm	_____



LIDS

DESCRIPTION	DATA
NAME	P-20bis/2
OPTIONAL	NO
WEIGHT	127g
IML	NO
OFFSET	YES



DESCRIPTION	DATA
NAME	P-20bis/3
OPTIONAL	NO
WEIGHT	113g
IML	NO
OFFSET	YES



RAW MATERIAL/TRANSPORT AND WAREHOUSING

- **Bucket and lids are made of polypropylene (PP)**
 - **Warehousing:** In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators
 - **Filling: and closing conditions:** max content temperature during filling 95° C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.
- When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.
- **load on the lower container:**

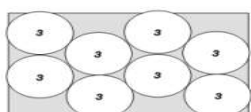
Static (T<23°C). <90kg

Trasparent container < 72kg

- **Trasportation of filled containers:** containers may be stacked to the 66 % of maximal static load.

- **Palletizing of containers:** product with density 1,6g/cm3 according to the customer practice giving consideration to the mentioned earlier values.
- **All materials and dyes used:** to the produce container or lid designed for the food sector are pproved for food contact
- **This guarantee** is valod 12 months from date of delivery. During this time, the, the package shoulbe used. All packages from singles pallet should be used immediately after un paking.
- **Manufacturer** is not responsible for conatiner deformation because stacking of singles pallets or nputting on them an extra load.

PALLETIZATION FILLIED CONTAINERS



TOP VIEW



SIDE VIEW
tale

PALLETIZATION AT DELIVERY

- 240 UNIT/PALLETS
packaging: hood or bag
- 256 UNIT/PALLETS
packaging: hood or bag
- 280 UNIT/PALLETS
packaging: hood or bag

BASE COLOURS

